



SRI AUTO WELD

Steering your Aim Well

We are specialized in the field of Welding and Machining Operations
(CLADDING, PLASMA, TIG, MIG AND SUB-ARC WELDING)

A decisive source for welding solutions

www.sriautoweld.com



ABOUT US

Sri Auto Weld is one of the most efficient companies that undertake special welding and machining of a wide range of valve components through **CLADDING, PLASMA, TIG & Sub Arc Welding** with utmost precision. It has its humble inception in the year 2004. Our **ISO 9001:2015** certificate Registration No : **99 100 20993**

With the committed team of employees, aiming at ensuring quality products that has been well recognized by the leading companies, we have attained phenomenal growth to the extent of encompassing all aspects of modern technologies to deliver promptly the components with high quality catering to the needs of the customer's specification.

Import & Export Code-**0411000101**

INFRASTRUCTURE

Our factory infrastructure area is 9000 sq.ft.

Open space area is 3000 sq.ft

QUALITY POLICY

We, at **SRI AUTO WELD**, are committed to manufacture **specially welded processes & machined** steel casting parts conforming to customers Quality standards and requirements On Time, Every Time and achieve customer satisfaction through planned activities and continual improvement of . . . processes and Training people.

This includes,

- Adopting Upgraded Technology to keep pace with the changing Needs of the Customers.
- Abiding by statutory and Environmental Friendly Rules & Regulations.

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PRODUCTS

We have an expertise to a high degree in the manufacture of the following components:

GATE VALVE WEDGES (2" TO 48") CHECK VALVE DISC (2" TO 48")

GATE VALVE SEAT RING (2" TO 48") BONNET BUSH

BUTTERFLY BODY BONNET

FLANGED BODY BALL VALVE METAL SEAT

GLOBE VALVE SEAT RING BALL VALVE BALLS

GLOBE VALVE DISC PLAY VALVE PLUGS

CHECK VALVE SEAT RING FORGED VALVE BODY STELLITE

BODY SEAT WELDING BODY MACHINING

STEM YOKE

TRIPLE OFFSET BODY

PROCESS

1. Customer Goods Receiving
2. Prepare for deposition, as per customer requirement
3. Hard Facing OverLay
4. Final Machined Components Inspection
 - Liquid Penetrant Test (4 Persons are qualified)
 - Deposited Height Measuring (Digital coat measure)
 - Hardness Testing (Portable Hardness)
 - Bonding Test (Ultrasonic Thickness Gauge)

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MACHINERY

Cladding Process (AUTO-TIG) Machine 400A (4 No's) (Material- Handling Capacity-5 Ton Diameter Capacity-1500 MM, Positioner Tilting-3 Ton, Positioner Non Tilting-5 Ton)

Plasma Welding (PAW-AUTOMATIC) Machine 400A (2 No's)

TIG Welding (GTAW) Machine 400A (2 No's)

Sub Merged Arc Welding Machine 400A (1 No)

Furnace (75 KVA) (2 Ton) (1500L*1650W*1050H) (1 No)

Milling Machine (1 No)

Radial Drilling Machine – 50 mm (2 No)

Lathe -MK-9C (30) – (1 No)

Lathe--(12Ft) (1 No)

Lathe--(6 1/2Ft) (5 No's)

Surface Table-(1M*1M) (1 no)

PMI Machine (Thermo Niton XL2)

CNC VANTAGE 800- 1 no

(Turning Dia – 580mm,
Between Center Turning Dia 400mm.
Turning length: 700 mm,
Distance between centers: 1025mm,
Swing over sliding guard: 640mm)

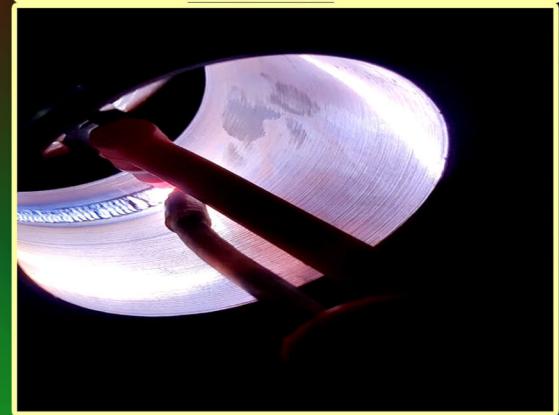
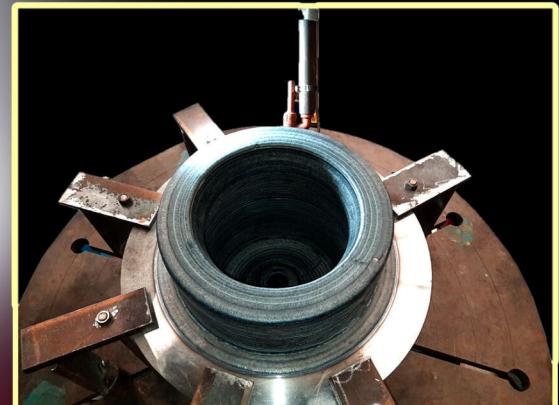
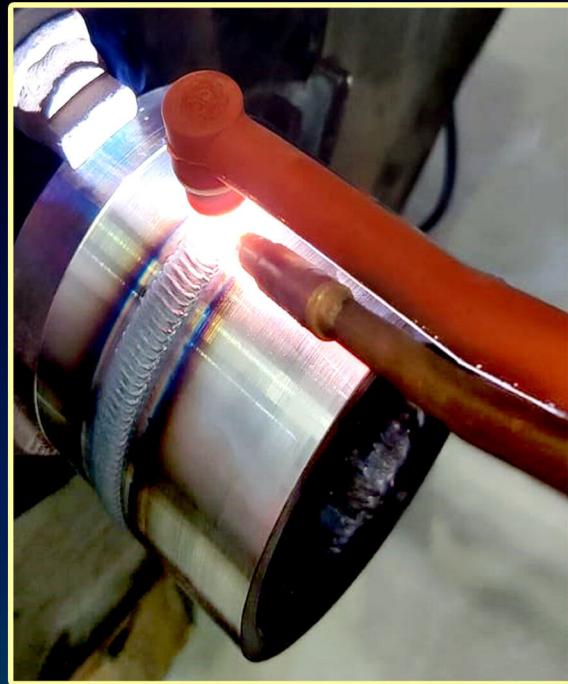
CNC VANTAGE 300 – 2 no's

(Turning Dia – 250mm,
Between Center Turning Dia 125mm.
Turning length: 300 mm



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CLADDING PROCESS

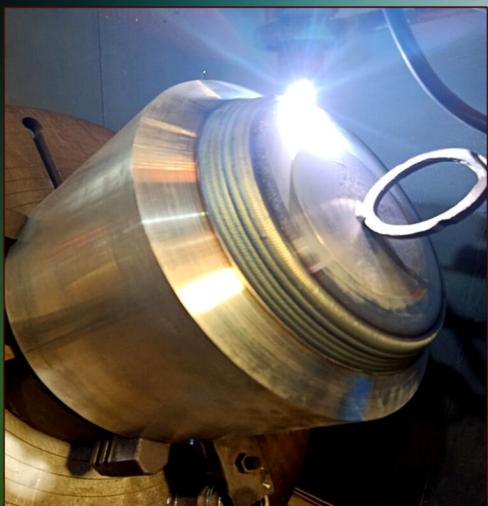




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CLADDING PROCESS





SRI AUTO WELD PTAW







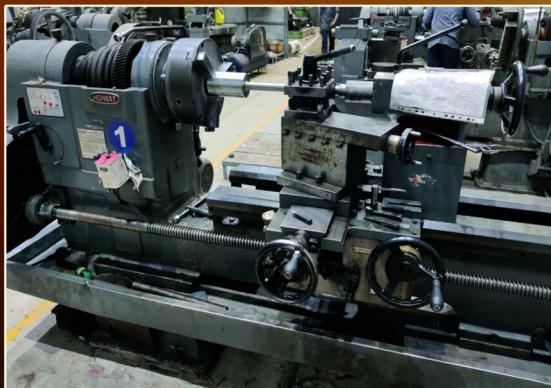
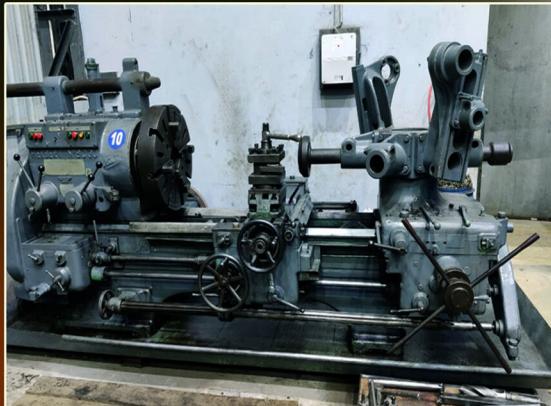
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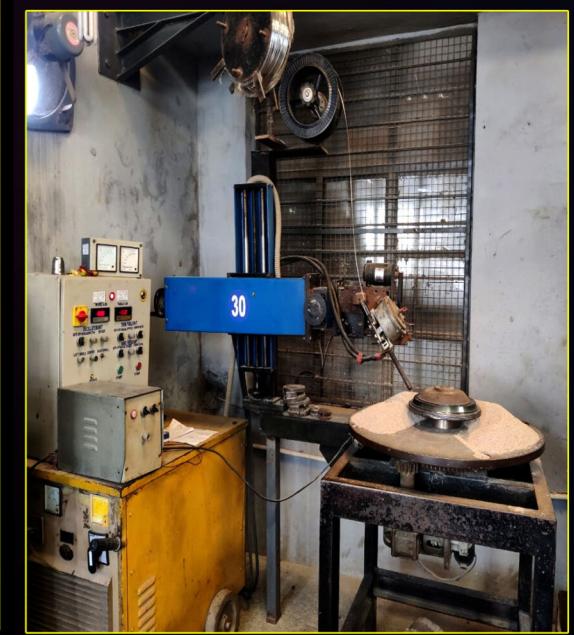
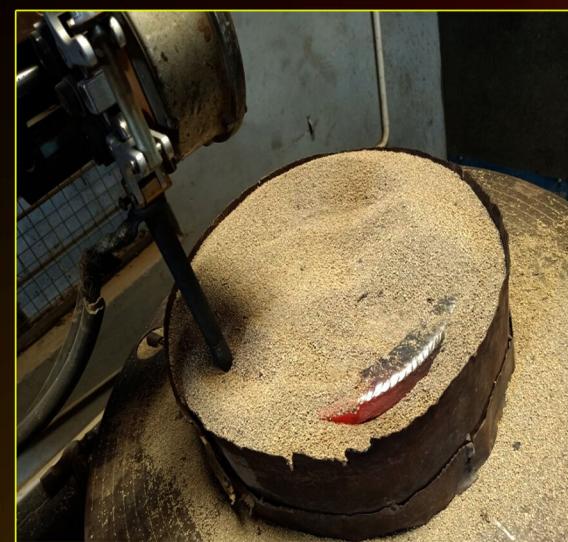




SRI AUTO WELD

GTAW







ASSOCIATION

We are closely associated with the following engineering ancillary units of good repute

- VMC
- Heat treatment plant
- Casting foundries
- Forging plant
- Laboratory for checking chemical and Mechanical properties

FEATURES

- Full scope as per po
- Qualified engineers
- Trained operators and staff with respect to Quality management system
- Effective quality management system
- Premium Quality Products
- Reliability
- Economical pricing
- Prompt delivery
- Immediate rectification on customer complaints

CONTACT US

SRI AUTO WELD

No. 2/298-A, Sundareswarar Nagar extn,
(Opp- Manthoppu), Moolavarawathy,
Kovoor, Chennai – 600 128.
Tamilnadu, INDIA.

Website : www.sriautoweld.com

Email : sri_autoweld@yahoo.com

Email : sriautoweld2004@gmail.com

Mobile : 98417 23093 , 94 , 97 , 98